Control Systems Solution

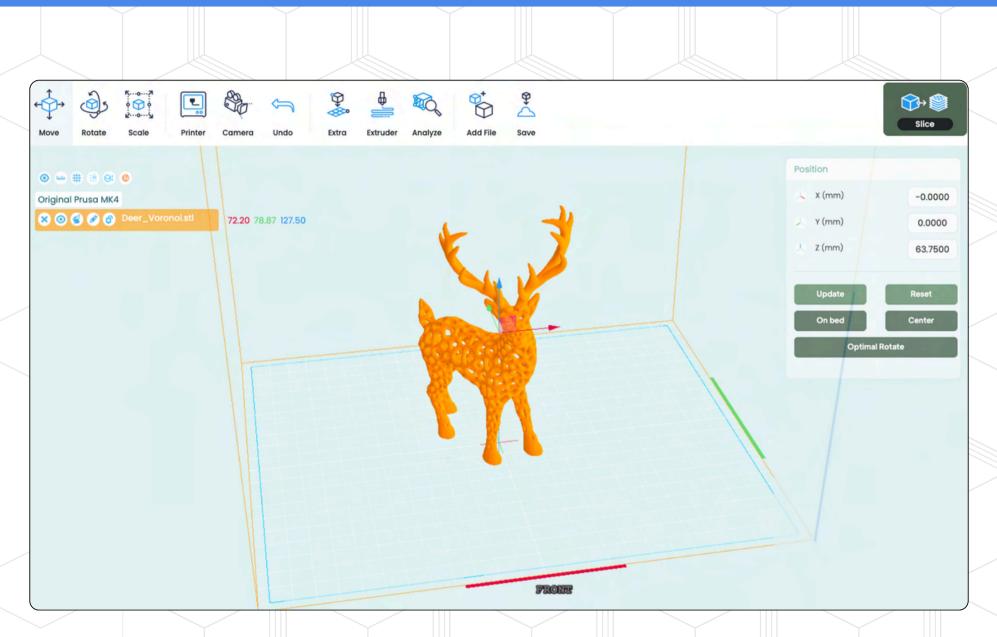
3DPrinterOS Feature List October 2024

File Management

File management in 3DPrinterOS allows users to easily upload, organize, and access their 3D print files.

PrinterOS Files Activity Printers Profiles Download Support Store 🖗			dprinteros.co rise \$0
Files Projects Search design Q Search	٩	Add files	: 7
33 Lung_Oriental_Articulated_Dragon_3158246	Edit	Share	•
7 SSS	Edit	Share	•
3D%20Benchy%20Color%20Bambu%20AMS%20Torture%20Test	Edit	Share	•
5 Viking Duck			•
Boxzero	Edit	Share	•
7 impossible_cube	Edit	Share	•
2 DD007	Edit	Share	*
оното	Edit	Share	•
3 Full-Size-129db-Whistle-No-Wings-V2	Edit	Share	•
phone-stand	Edit	Share	*

STL, OBJ, and Bambu Lab 3MF (with G-code) Visualization



Bambu Slicer

Simple Expert	Price	<u> </u>					Bambu Sli
icer settings for Viking	Duck.stl					Save th	ese settings as a slicing pro
Printer type		Slicing profile		Nozzle (mm)) Process		Filament
Bambu Lab PIS	\$	Default	\$	0.2 🛊	0.06mm Standard	\$	Bambu PLA Basic
Wall Loops Infill Density (%)	4	weaker 1 weaker			stronger 99 stronger	*	
Plate Type		Plate(°C)	Extr	ruder(°C)			
Textured PEI Plate	\$	55	2	20			
Brim Type		Support Type					

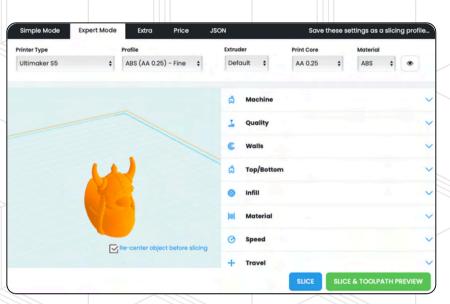
Slicer for Prusa

Simple Expert	Price					S	licer for Prusa
cer settings for Viking	j Duck.stl	0	•				
Printer family		Printer	model		Slie	cing profile	
Original Prusa MK4		Origi	nal Prusa MK4		\$;
Nozzle (mm)	Print				Filament		
0.25 \$	0.12mm QU	ALITY		\$	3D-Fuel Buzz	zed	+
ayer thickness (mm) Perimeters nfill Density (%)	0.12 3 20	longer 1 weaker 1 weaker		faster 8 stronger 99 stronger		*	
Brim Type	Brim Width	Skirt Loops	Distance from br	rim/object		Bed(°C)	Extruder(°C)
Inner brim on 🛊		0	2			60	195
Support Type							
Grid 🛊	On build p	late only					

Slicer 5 (Cura)

imple Mode	Expert Mode	Extra	Price	JSO	N	9	Save th	ese setting	s as a slicing p	orc
inter Type		Profile			Extruder		Print Core	Mo	iterial	
Iltimaker S5	\$	ABS (AA 0.25	5) - Fine 🛟		Default	•	AA 0.25	¢ /	BS ‡	
					DEXTR	RUDER 1		12		
					= Layer He	ight				
					0.1		mm			
					Wall Thickn	less				
	1.1				0.5		mm			
					Infill Densit	у				
					20		*			
					Printing Ter	mperature	== Build Plat Temperatur		= Build Plate Adhesion Typ	
					225	°C	60	°C	Brim	
		Re-center obje	ct before slicir	g	= Generat	e Support				

	Extra Price	JSON	Save these settings as a slicing prof	1110
Price per gram(\$, Extruder 1)		•		•
Price per gram(\$, Extruder 2)		•		
Printer hourly dep. cost(\$)		0		
e/post processing flat fee(\$)		٢		





SENERATE JSON

"general": {

"machine_name": "Fusion3 F410",

"machine_show_variants": false,

"machine_start_gcode": "; Fusion3 F410 start code\nM104 S0 ; shutdown heater and prepare to print\nG21 ; set units to mw\nG50 ; use absolute coordinates\nT0 ; select tool 0\nG52 E0.0 ; reset e count\nM220 S100 ; reset speed multiplier\nM140 S(material_bed_temperature_layer_0) ; set bed temp and do not wait\nG32 ; call to run bed.g\nM190 S(material_bed_temperature_layer_0); set bed temperature and wait\nM109 S(material_print_temperature_layer_0); set print head temperature and wait\nS10 s(material_bed_temperature_layer_0); set bed temperature and wait\nS10 s(material_bed_temperature_layer_0); set print head temperature and wait\nS10 s(material_bed_temperature_layer_0); set bed temperature and wait\nS10 s(material_bed_temperature_layer_0); set print head temperature and wait\nS10 s(material_set); set print(not specify the set start); set print head temperature and wait\nS10 s(material_set); set print(not signate); set print(not start); set print(not s

"machine end_gcode": "; Fusion3 F410 end code\n691 ;relative positioning\n61 E-5.00 F1000 ;retract 5mm of filament\n61 2+1.00 X-20.0 F1000 ;short quick move to disengage from print\n690 ;absolute positioning\n61 X0.0 Y350.0 F9000 ; move head to back left corner\n691 ; relative positioning\n61 E-5.00 F500 ;retract additional filament to prevent oozing\n690 ;absolute positioning\nML04 80 ;turn off hotend\n4140 80 ;turn off heatbed\n7 Reset filament monitor\n442 F63 S0\n64 F100\n64 F63 S1\n61 Z315 F1000 ;move print bed down to idle position\n4106 S0 ; shut off blower\n844 ;motors off\nM561 ;clear bed probe transformation\n".

"material_bed_temp_wait": true, "material_print_temp_wait": true, "material_print_temp_prepend": true, "material_bed_temp_prepend": true

SLICE SLICE & TOOLPATH PREVIEW

6

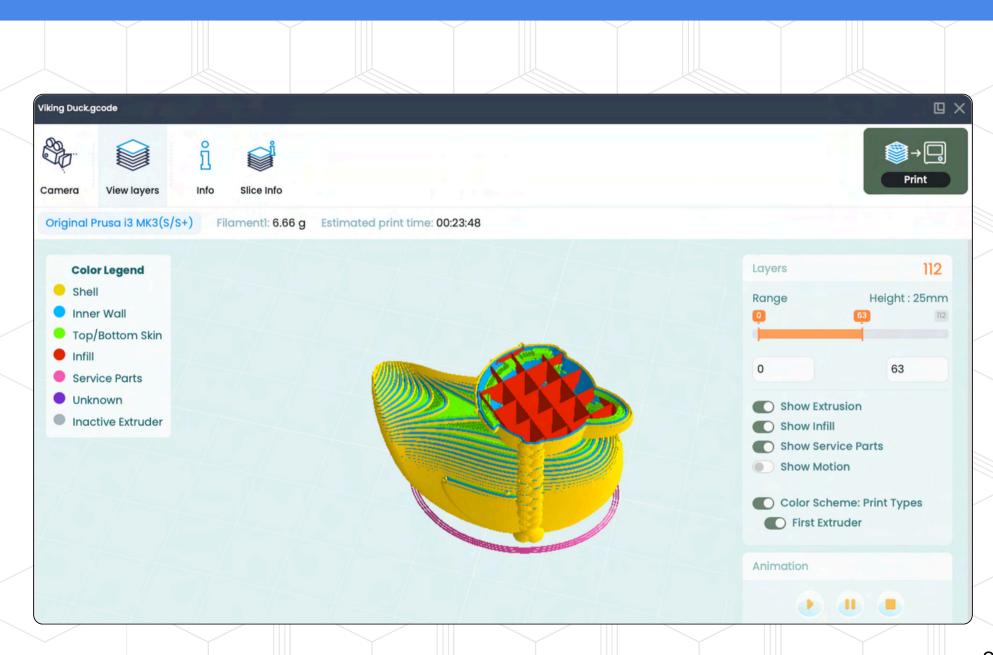
Makerbot Slicer

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Simple Advance	ed Expert Pri	ce			Makerbot	Slicer	Slicer settings for Viking I	Duck.stl			Save these settings as a :	slicing pro
r settings for Viking D	Duck.stl			Save the	ese settings as a slicing	profile	Select printer type		Select slicing profi	le	Speed	
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lect printer type lakerBot 5th Mini		\$ Standard	profile	•							Traveling Speed Z(mm/sec)	23
akerbot our mini		* Standard			.		Material		Raft & supports			
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er thickness (mm)	0.2 Iong	0.1 ger	0.3 faster	×	\sim		Nozzle diameter(mm)	0.4	Rafts	S	S. Station	
ber of shells	2 wee	1 aker	50 stronger	💟 Ri	ecenter object before slie	cing						
Density	0.1 wee	0.0 aker	1.0 stronger				Quality		Temperature & cooling		$\langle \langle \Psi \rangle \rangle$	
		• ~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~					Layer thickness(mm)	0.2	Extruder(°C)	215	Re-center object be	fore slic
(°C) Extruder	r(°C)						Number of shells	2	Heated bed(°C)			
215		🕑 Rafts	Supports				Roof Thickness (mm)	0.8	Fan default speed (0-1)	0.5		
							Floor Thickness (mm)	0.8	Fan layer #	1		
k				Slice	Slice & toolpath pre	eview	Infill Density	0.1	Minimal Layer Time(sec)	5		
·												
							Back		Cooling fan	۵	Slice Slice & toolpat	th prev
		co		Squatha	Makerbot		Back		Cooling fan		Slice Slice & toolpar	th prev
		co		Save the	Makerbot		Back Simple Advanced	I Expert F	Cooling fan		Slice Slice & toolpat	
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settings for Viking C		co					Simple Advanced Slicer settings for Viking D				Makerbo Save these settings as a slicin	ot Slice
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Formlabs Slicer

	Simple Expert Price		F	ormLabs Slicer	
	Slicer settings for Study Duck.stl		Save these settings	as a slicing profile_	
	Select FormLabs printer		Select slicing profile		
	Fuse 1+ : ProbableSwift	~	Nylon 11	•	
	Price per gram(\$) 0.04				
	Printer hourly dep. cost(\$) 3				
	Pre/post processing flat fee(\$) 5				
	Material density(g/cm3)		nsity of the material is necessary to determine nodel and calculate material cost	the exact weight	
	Back		Slice	Slice & Queue	
Simple Expert Price		FormLabs Slicer			
er settings for Study Duck.stl	Sav	re these settings as a slicing profile			
	Sav Select slicing profile	re these settings as a slicing profile	Simple Expert Price		FormLabs Slid
ect FormLabs printer		re these settings as a slicing profile	Simple Expert Price Slicer settings for Study Duck.stl		FormLabs Sliv
ect FormLabs printer Fuse 1+ : ProbableSwift	Select slicing profile			Select slicing profile	
ect FormLabs printer Fuse 1+ : ProbableSwift	Select slicing profile		Slicer settings for Study Duck.stl	Select slicing profile	
ect FormLabs printer Fuse 1+ : ProbableSwift DN: { "material": "FLP11B01", "thickness": 110,	Select slicing profile		Slicer settings for Study Duck.stl Select FormLabs printer Fuse 1+ : ProbableSwift		
Fuse 1+ : ProbableSwift ON:	Select slicing profile		Slicer settings for Study Duck.stl Select FormLabs printer		
<pre>tect FormLabs printer Fuse 1+ : ProbableSwift ON: { "material": "FLP11B01", "thickness": 110, "thickness": 110, 10], "printer_id": "109261", "printer_type_id": "327", </pre>	Select slicing profile Nylon 11		Slicer settings for Study Duckstl Select FormLabs printer Fuse 1+ : ProbableSwift Material FLP11B01		
<pre>"material": "FLP11B01", "thickness": 110, "thickness_list": [</pre>	Select slicing profile Nylon 11		Slicer settings for Study Duckstl Select FormLabs printer Fuse 1+ : ProbableSwift Material FLP11B01		
<pre>lect FormLabs printer Fuse l+: ProbableSwift ON: { "material": "FLP11B01", "thickness": 110, "thickness_list": { 110], "printer_id": "109261", "printer_id": "327", "printer_truePlate_id": "23222", "centered": true </pre>	Select slicing profile Nylon 11		Slicer settings for Study Duck.stl Select FormLabs printer Fuse 1+ : ProbableSwift Material FLP11B01 Thickness 110		Save these settings as a slicing prot

Toolpath Viewer

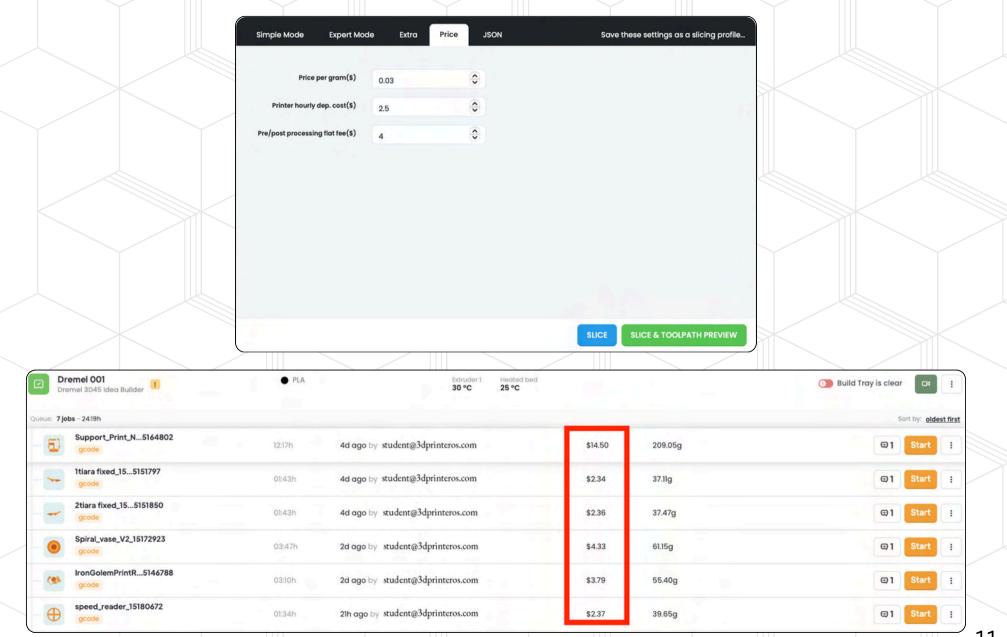


Remote Printer Monitoring and Queue Administration

Allows monitoring printers remotely with live updates and camera views. Queue administration helps organize and prioritize multiple print jobs efficiently, ensuring smooth workflow and reduced downtime.

▼ LIIIy A-5 簽 0x0030d6262395L			Edit
US3-1 Ultimaker \$3	220.62g - Tough_PLA - 0.4mm 220.62g - Tough_PLA - 0.4mm 42.4 °C 207 1	uder1 Heated bed °C 55 °C	
Printing: 34%			
boudhanath-stup4466628	09:03h 3h ago by admin@3dprinteros.com	132.38g	Pause Cancel :
Queue: 0 jobs - 05:59h			Sort by: oldest first
202406015_NoCor4442042	02:15h 3d ago by admin@3dprinteros.com	23.13g	1
modern-hexagon	12:21h 2d ago by admin@3dprinteros.com	184.26g	1
Flower_pot_3	10:36h 1d ago by admin@3dprinteros.com	178.20g	1
US3-2 Ultimaker \$3	● 850g - PLA - 0.4mm Extruder 2 Extrud 39.7 °C 210.7	uder1 Heated bed .7 °C 55 °C	D4 I
Printing: 46%			
Oc15MFDrivePulley_4466898			P300
Oc15MFDrivePulley_4466898	07:20h 3h ago by admin@3dprinteros.com	106.63g	Pause Cancel :
	07:20h 3h ago by admin@3dprinteros.com	106.63g	Pause Cancel : Sort by: oldest first
gcode	07:20h 3h ago by admin@3dprinteros.com 00:35h 3d ago by admin@3dprinteros.com	106.63g 4.37g	
Gueue: 0 Jobs - 03:58h even wider3 fun4466214 gcode			Sort by: oldest first
Cueue: 0 jobs - 0358h even wider3 fun4466214 gcode ▼ Lilly B-4			Sort by: oldest first
Queue: 0 jobs - 03:58h even wider3 fun4466214 gcode	00:35h 3d ago by admin@3dprinteros.com	4.37g	Sort by: oldest first

Billing



Organization Activity

1e	Printers Organization Statistics World	4	Select date range	Search by Printer, user, job	Q
	146.7 24 Hours Printed Prints	O Printing	O In queue	18 Errors	0.47 Materials used (kg)
2	Viking Duck gcode PRUSA_I3_MK3	00:01h 6.66g	Imo. ago by me	13	1
•	Viking Duck gcode PRUSA_I3_MK3	00:01h 6.66g	Imo. ago by me	13	1
2	sss_14765844_stImagicfix sti DREMEL3D45	72:01h	2mo. ago by me	3d45	1
2	sss_14765844_stImagicfix sti DREMEL3D45	00:01h	2mo. ago by me	3d45	1
	Viking Duck gcode US3	00:01h 7.44g	4mo. ago by me	Ruby A-3	1
0	Stl STRATASYSFI70	00:01h	5mo. ago by me	Stratasys	4
	Sporty Duck gcode PRUSA_MK4	00:09h 1.51g	5mo. ago by me	Undefined printer name	
	gcode PRUSA_MK4	00:01h 0.00g	5mo. ago by me	Undefined printer name	
	Sporty Duck gcode PRUSA_MK4	00:01h 0.00g	5mo. ago by me	Undefined printer name	1

World Statistics

Jerrod B.

2

294d 3h 22m

2

Jerrod B.

265d 4h 41m

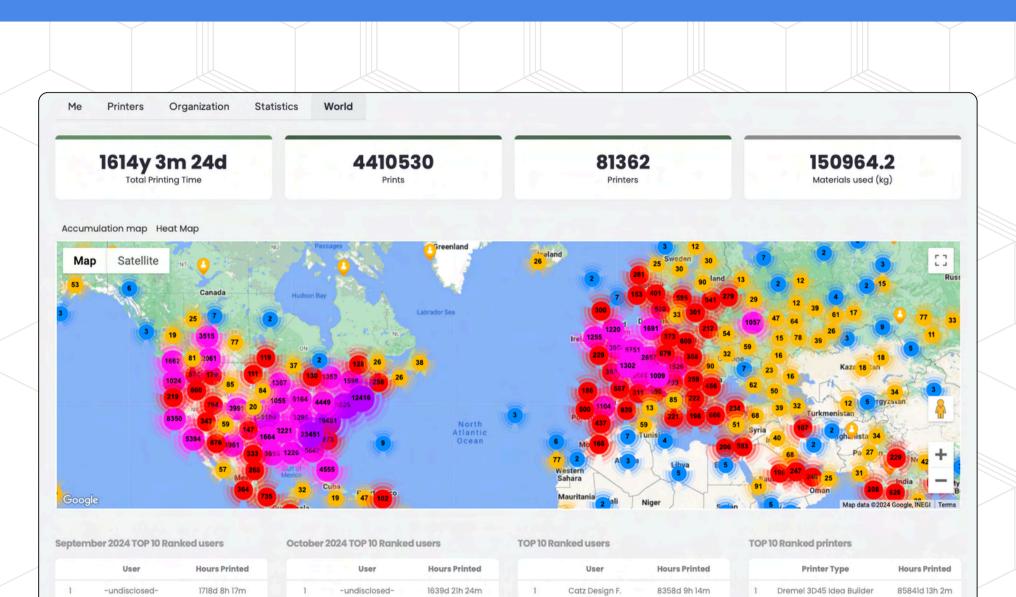
-undisclosed-

2

8011d 6h 46m

2

Ultimaker 2(+)



37486d 3h 31m

Printer Settings

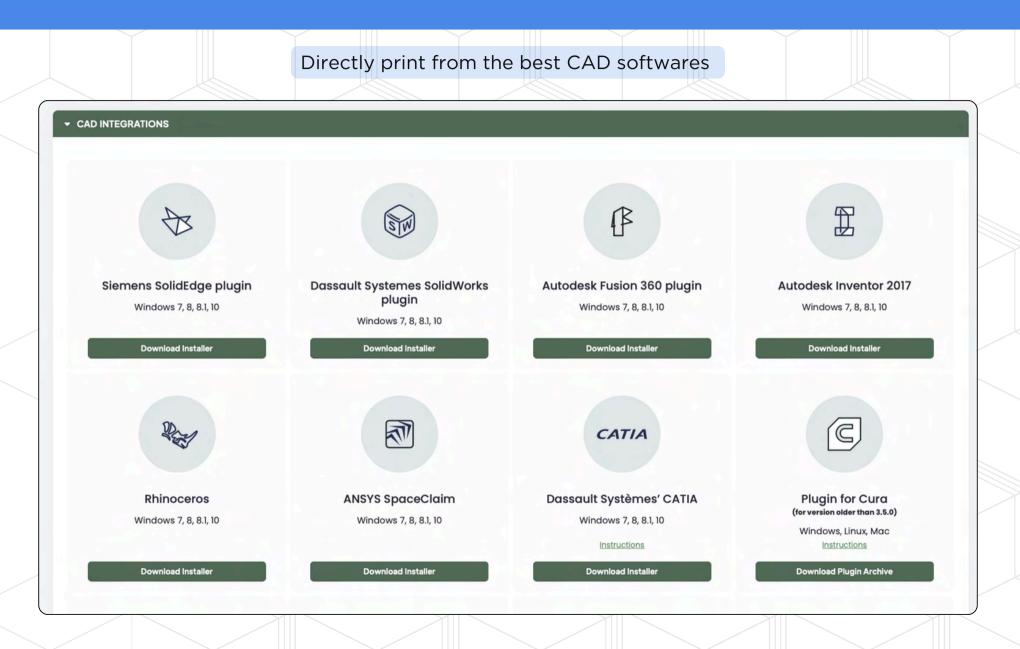
The printer settings enable users to monitor filament levels, configure print fail detection notifications, manage camera views for print monitoring, and access advanced options like print queues, maintenance and printer location.

	llament tracking					
	Tough PLA	•	Left 220.	.62 g	Nozzle 0.4	4 mr
\mathbf{N}	Select filament material	+	Left	g	Nozzle 0	m
Displo	ay title					
U3		U	ltimaker S3			+
Print I	nable cost deduction from Balance					
_	amera O Dual O Pi	O Multi				
	mera 1 O No Camera					

Live View Wall



CAD Plugins



Customizable Organizational Settings

			Customization
ng & Apps	Slicing & Apps		Default Workgroup when users register through Single Sign-On: Dusers can only register with Single Sign-On
g			Only allow users to login via Single Sign-On, if it's integrated and they are a member of the Organization A
8	Constant of the second s	<	Welcome Email will have the following restrictions after registering via Single-Sign On: Users connecting with an "Access Code" have the following restrictions:
nced users	Printing		Default Time Zone and Date Format
roup Moderators			Default Interface for all users in the organization Hide Download tab for regular users
	Advanced users		Hide Support tab for regular users
s			Remove the First and Last Name from the World Statistics page for all of the users in the Organization Files page defaults to Files/Projects for all users in the Organization
ints			Fovorite printers
	Workgroup Moderators		Default message to the user when the Job has been Queued Q&A: Guide
nization			
	Admins		1 Q&A queue Edit
			Add question
	Provmente		Organization Mandrill Mailer: Quide
	Payments		Default Organization Files: Ouide
			Hide the 'Print now on the professional HP MJF 3D' banner for all users Show an Alert banner for all the users in the Organization: Guide
	Customization		A THE FOR THE ACCOUNTS AND A THE
			Save changes
ting			Slicing & Apps
			Slicing & Apps
ing Customize Can Queue Customize Can Print p			Slicing & Apps
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Users, Workgroups and 3D Printer Access

3DPrinterOS allows for effective user management through individual accounts and workgroups. Each user can access specific printers and features based on their role within the organization.

Workgroups facilitate collaboration by grouping users with similar permissions, ensuring streamlined sharing of resources and information. This setup enhances security and ensures that only authorized personnel can initiate prints and manage settings, optimizing workflows in a multi-user environment.

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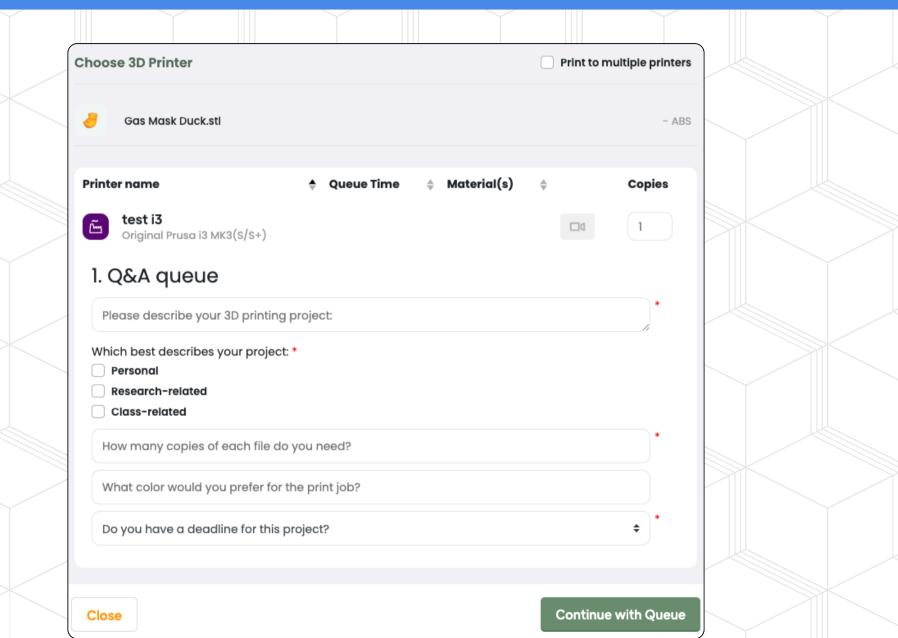
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Slicing Profiles

Create, change and share slicing settings across your organization

Active Deleted				Search	Q Add profile
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D PLA - Normal	Slicer 5	US3	6mo. ago	admin@3dpinteros.com	Access Edit
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Perfect Print (S3)	Slicer 5	US3	2y ago	admin@3dpinteros.com	Access Edit
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Custom Q&A Form - Collecting Information From Users

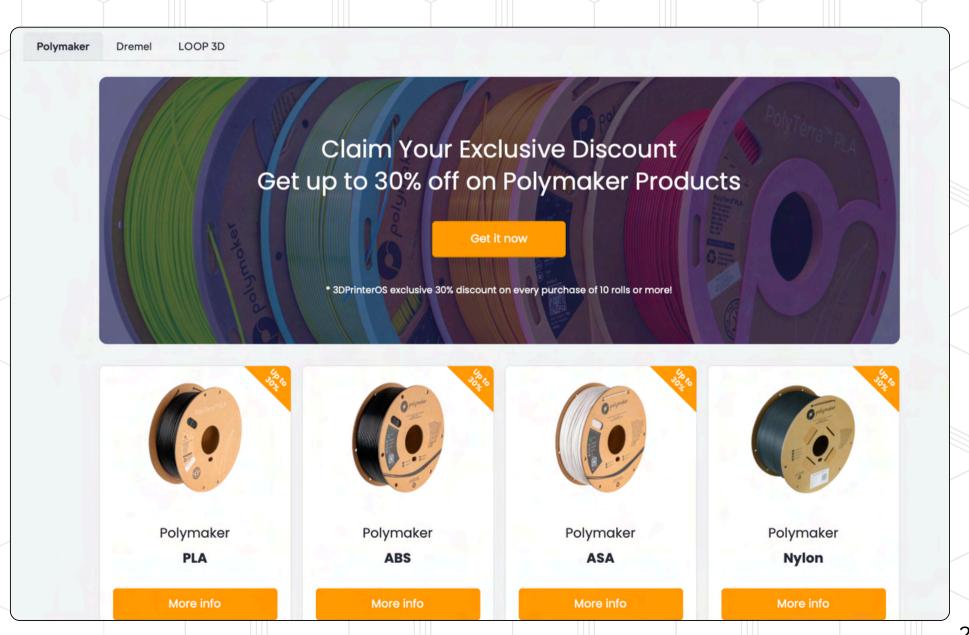


Print Fail Detector

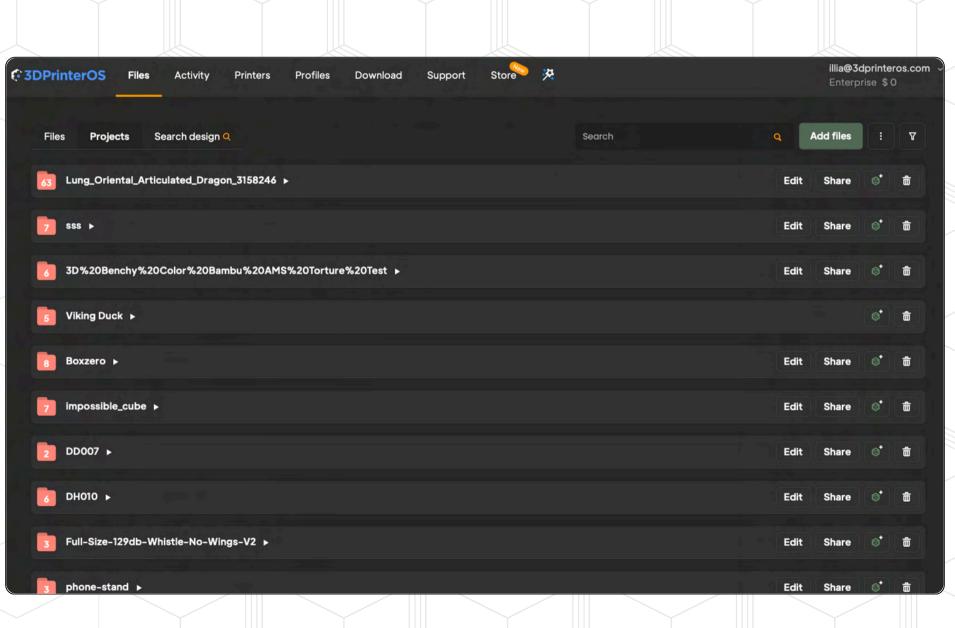
Automatically identifies potential issues such as filament jams, layer misalignment, or other anomalies that could lead to a failed print. When a problem is detected, the system promptly notifies the user via email.

1999 - Carl 20	etections										
ers: Is Valid	Detect: CORRECT A	ALL 🗘	Show only ended jobs								
10 🛊 entries									5	Search:	
ob ID 🖕	Is Valid Detect	Job Status	First Delect Time	Detect Count	Last Detect Time	Job User Id	Job User Email 🌖	Printer type	Job progress	Job print time, h	Job video
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3727361	CORRECT	Failed	2024-02-10 17:45:52	6	2024-02-10 17:53:38	457098	illia@3dprinteros.com	Ultimaker 2(+)	34	0.86	Video
3718814	CORRECT	Aborted	2024-02-07 18:05:43	1.00		457098	illia@3dprinteros.com	Ultimaker 2(+)	0	0.22	Video
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3690238	CORRECT	Finished	2024-01-26 20:39:03	5	2024-01-26 22:50:02	457098	illia@3dprinteros.com	Ultimaker 2(+)	100	2.93	Video
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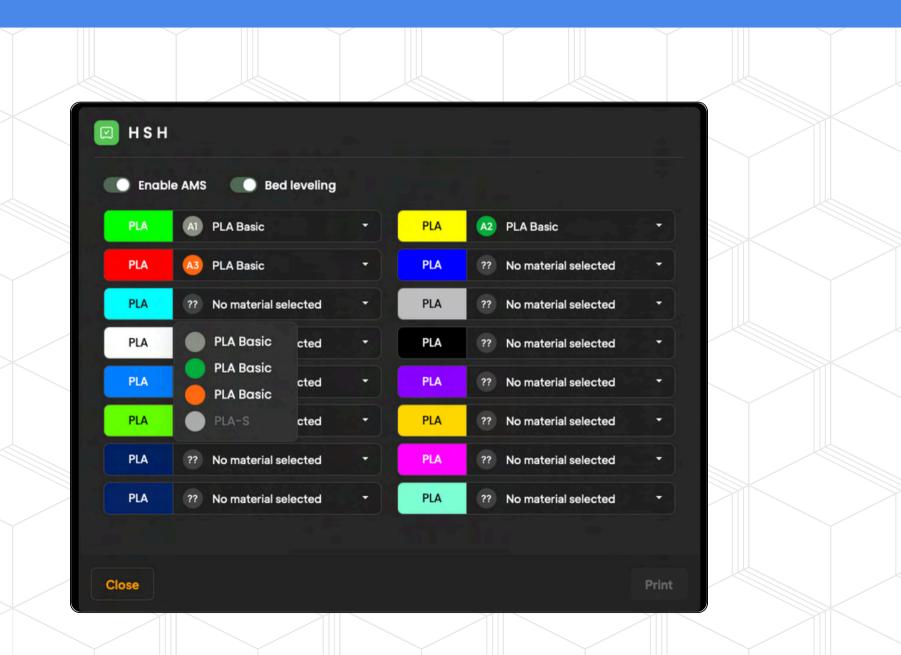
Built-in Store with Exclusive Discounts



Dark Theme

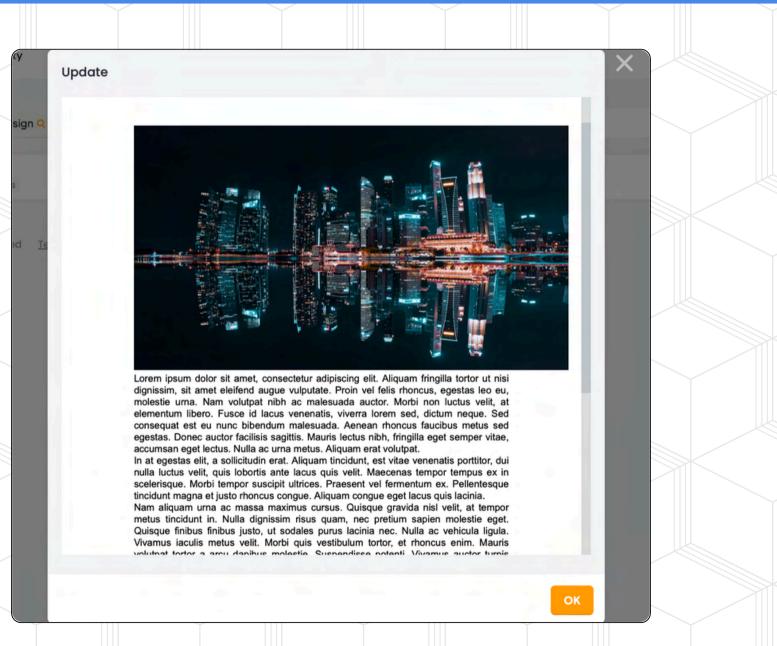


Bambu AMS (Multicolor 3D Printing)

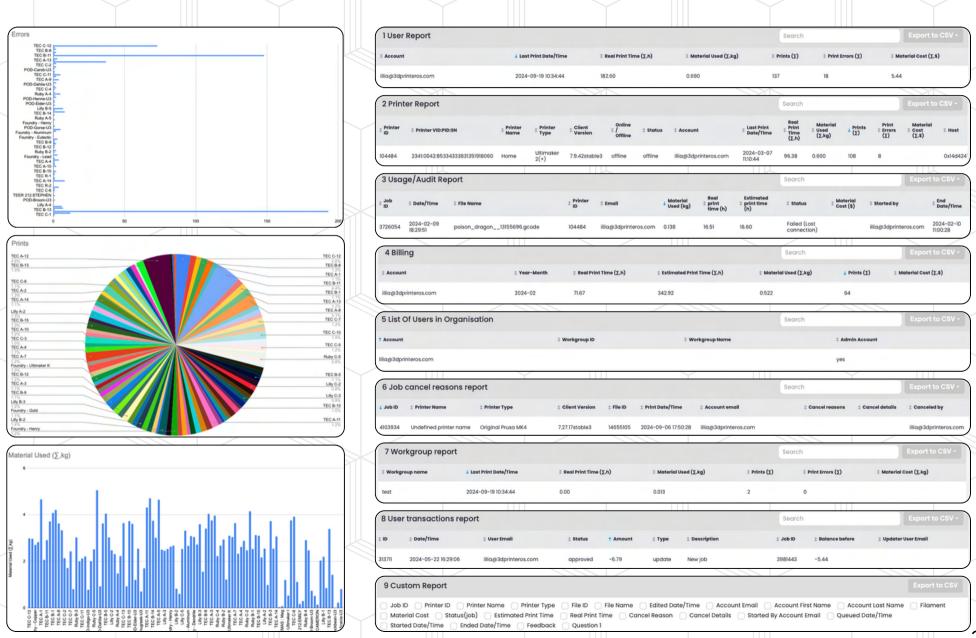


24

Alert Banner for All Users in the Organization



Various Reporting Tools



26

Private Cloud Deployment

DEPLOY OUR PLATFORM ONTO YOUR SERVERS:

Microsoft Azure

osoft aWS

C Google Cloud

LOCAL SERVER

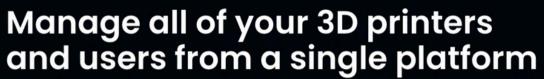
Increase business focus Free your valuable IT staff from routine administrative chores, patching and maintenance to focus on adding value to the business

Combine printers from different OEM's to standardize access portals. The service can be aligned to your business needs day one and scaled as required based on your business growth.

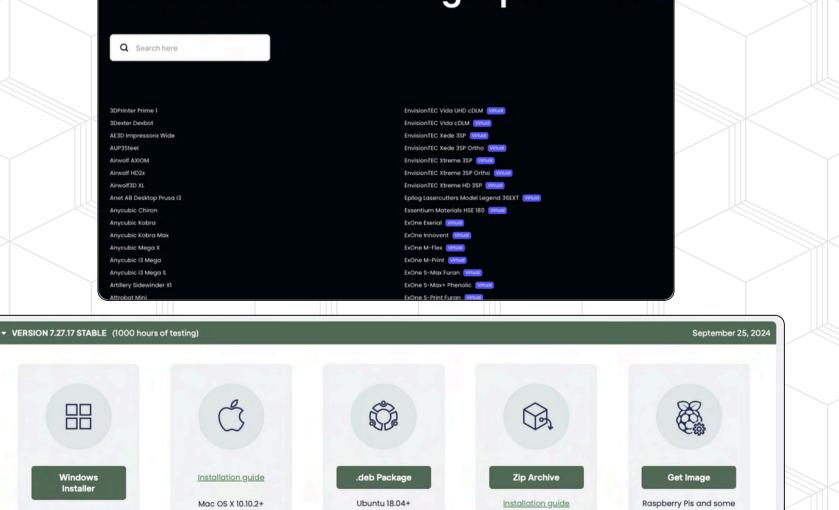
Monitor work group printers for maintenance, track uptime and easily scale your additive manufacturing infrastructure. Report on users printing time, filament used, usage history and success rates over time.

Admins can restart prints with a single click and see a full audit trail of all file details.

Install our Client on any Major Operating System We support over 1,000+ printers



Windows 7, 8, 8.1, 10, 11



single-board computers

A 3D Control Systems Solution

Thank You for Exploring 3DPrinterOS!

We hope this feature list helps you unlock the full potential of 3DPrinterOS for all your printing needs. For more information and detailed guidance, check out the following resources:

• Help Documentation: Visit our Help Center for comprehensive articles and FAQs.

- Registration: Sign up for 3DPrinterOS to start managing and monitoring your 3D printing projects.
- Official Website: Visit our Website to learn more about 3DPrinterOS and our latest updates.