

An increasing number of unexpected disruptions are hitting supply chains and impacting overall business performance.

Clients are finding it difficult to manage:

- Increasing customer expectations
- Global footprint and interdependencies
- Increasing logistics, material costs, and shortages in labor and capacity
- Digitization, business process automation and cybersecurity risks
- Restructuring of supply chain based on demand patterns
- Inflation and protecting margins

• Track and monitor key performance indicators (KPIs) with a configurable dashboard based on business, location and level in the organization

Manage your supply chain with EY Supply Chain Orchestration

Focus on alerts and management by exception

additionally provides the ability to:

- Offer complete ecosystem visibility and synchronous collaboration
- Convert raw data into meaningful insights for proactive decision making
- Provide rapid synthesis with prescriptive recommendations via artificial intelligence (AI)
- Drive complete visibility across supply chain partners and the extended value chain suppliers, customers and third parties

The EY Supply Chain Orchestration offers a central hub with the required technology, organization,

The solution aligns business strategy and plans with execution. The multi-functional EY Supply Chain Orchestration helps facilitate broad synchronization whilst leveraging economies of skill and scale. It

processes, and analytics to capture and use data. It provides enhanced visibility to the complete value chain.

Provide enhanced actionable data analytics for carriers, vendors and suppliers

EY Supply Chain Orchestration solution can help you:

Improve customer experience by increasing visibility

- Experience real time, broad supply chain visibility to inventory and related customer impacts
- Configure automatic detection of issues to add visibility and additive
- Receive timely optimized recommendations for remediating service issues

Analyze disruptions through multi-enterprise collaboration

- Allow cross-functional collaboration between teams supply, logistics and deployment planners
- Perform risk analysis to determine the resiliency of the supply chain to outside factors with minimal recovery time

Accelerate network optimizatio

- Leverage simulation capabilities and root cause analysis to understand optimal network during seasonal peaks
- Determine optimal safety stock values in multi-echelon supply chain

Increase supply chain performance and efficiencies

- Increase customer service levels
- Reduce transportation and inventory costs
- Receive meaningful insights to facilitate proactive decision-making
- Pivot quickly to alternative processes or products

Linear to networked eco-system evolution

Visibility Control Tower Digital Twin Complete Integrated broad Design flexible, ecosystem visibility with cost effective and cross-functional visibility and resilient supply synchronous chain ecosystems real-time collaboration dashboards

- Early warning system with clearly defined alerts
- Balance cost optimization, risk mitigation, and growth defined alerts

 Respond to global shocks and shifting customer demands
- Prescriptive recommendations based on Al
 - Scenario
 capabilities
 spanning the
 entire supply chain
 - Integrated optimization tools to optimize key supply chain parameters in real time

Digitally facilitated and autonomous

- Self-healing master data and planning parameters
- Digital twin orchestration of supply chain with continuous planning
- Enterprise-level Digital Twin

Linear Supply Chain

Clear reporting

and analytics

Networked Ecosystem

Customer success story: EY Supply Chain Orchestration in action

The client, a US\$50b chemicals manufacturer, engaged EY to support the design and implementation of a broad supply chain and customer service transformation. The process included changes from demand planning to fulfillment functions.

Client challenges

The need for action was driven by the following factors:

- The current planning environment is disjointed with varying levels of maturity, and disparate processes and systems across eight businesses, four regions and 230+ plant locations.
- There's a dynamic environment requiring an agile approach due to ongoing global merger integration efforts.
- The client leadership has decided to pursue a supply chain centralization strategy, necessitating a significant human resources component for talent recruitment, onboarding, and training across all regions and businesses while maintaining business continuity.

Client benefits

- Improves the cross-functional supply chain planning processes starting from the customer and market – facilitated by harmonized process, state of the art technology and an upskilled workforce
- Facilitates digital planning capabilities, including exception-based forecasting, demand sensing, advanced statistical techniques, analytics, concurrent planning and envelope planning
- Allows fast and comprehensive translation of customer needs into broad supply plans and business financials along with enterprise visibility of real-time performance to plan
- Offers regional hubs to support increased innovation, collaboration and acceleration across the supply chain

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For more information, visit: ey.com/Microsoft.

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